ILICA



NEWS

Land Improvement Contractors Of America · Illinois Chapter

September - October 2020

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Upcoming Events:

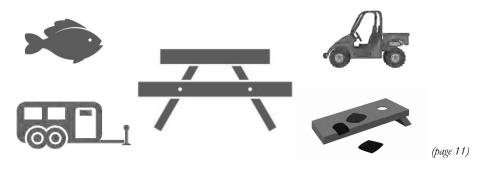
Board of Directors Meeting

In-person (Springfield) & Virtual September 12, 2020

Summer Picnic

Kennedy Farm Drainage - Colfax, IL October 3, 2020

SUMMER PICNIC OCTOBER 3, 2020



NOW IS THE TIME TO BE AN INDUSTRY ADVOCATE!



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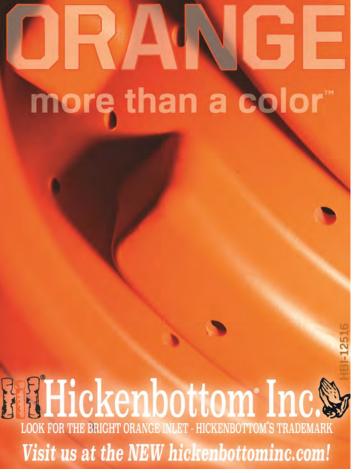
Also Featured Inside:

- ► The Extension Connection: Developments in Agricultural Safety in the Department of Agricultural and Biological Engineering (page 12-13)
- ► Tile Drainage Design and Water Management Workshop Recap (page 16)

Illinois LICA 112 Exchange St., Ste. 2 Galva, IL 61434







The ILICA News



Editor / Advertising Manager Ryan Arch

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The ILICA News is the official publication of Illinois Land Improvement Contractors Association, Inc. at 112 Exchange St., Ste. 2, Galva, IL 61434. (309) 932-1230.

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Now is the Time to be an Industry Advocate
Summer Picnic
Tile Drainage Design & Water Management Workshop Recap

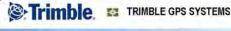
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Featured LICA Benefit: FleetFuelz
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PRESIDENT'S MESSAGE



Hello Illinois LICA!

HOLY SMOKES! I don't know about you, but our summer has flown past! We put our 2nd grader on the bus today for his 1st day back to school! Yes, you heard correctly. Kane is a 2nd grader! The school has added a

few precautionary steps for getting onto the bus and back to school, but nothing is going to keep Kane from getting back to school, seeing his friends, learning and helping others.

Speaking of helping others...Illinois LICA, I NEED YOUR

HELP! As we progress into a new way of living, working and socializing, I ask for your ideas as we move forward as an organization. With the wide array of our members, spouses, and children being involved in different organizations, professions and activities, I'm positive you have encountered different ways of interacting with others during this time. I ask that you share those interaction ideas with myself or our great ILICA staff. We are always looking for ways to make our organization stronger, more helpful, and able to provide the services that our members are interested in.

Stay safe, healthy, and keep those ideas coming!

Grant Curtis



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BOARD & MEMBERS' MEETING SCHEDULE

Unless changed by the Board during the year, the ILICA business meetings are scheduled as follows:

Sept. 12, 2020 - Regular Meeting of the Board: Virtual & In-Person (Springfield)

Nov. 7, 2020 - Regular Meeting of the Board: TBD

Exact location, meeting times & other details will be published in the ILICA News and sent to members via mail and/or email.



NEW MEMBERS

Active Contractors

Kevin Windish

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Brimfield, IL 61517

Ph: 309-303-1854

Email: akwexcavating@yahoo.com

Jason Medford

Big River Pipeline Services, LLC

25981 Fidelity Rd.

Medora, IL 62063

Ph: 618-946-6944

Email: bigriverpipelineservices@gmail.com

2020 BOARD MEMBER MTG. ATTENDANCE						
A = absent P = present		C = cancelled meeting				
Area / Director	Feb	Mar	May	Aug	Sep	Nov
Pres: Grant Curtis	Р	Р	Р	С		
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Area 2 - Stuart Anderson	Α	Р	Р	С		
Area 3 - Wes Litwiller	Р	Р	Р	С		
Area 3 - Joe Streitmatter	Р	Р	Р	С		
Area 4 - David Kennedy	Р	Α	Р	С		
Area 4 - John McCoy	Α	Α	Р	С		
Area 5 - Vacant	-	_	-	ı		
Area 6 - Scott Day	Р	Р	Р	С		
Area 6 - Bill Dean	Р	Α	Р	С		
Area 7 - Vacant	-	-	_	-		
Area 8 - Norm Kocher	Α	Α	Α	С		
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Associate Dir: D. Randolph	Р	Α	Р	С		

Brush Shredder

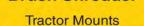
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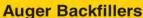
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NOW IS THE TIME TO BE AN INDUSTRY ADVOCATE!



Nick Yaksich (right) visits with 2020 National LICA Chair Bob Clark and his wife Donna to talk about market conditions and industry's legislative/regulatory priorities.

By Nick Yaksich National LICA's Director of Government Relations

How we work, shop, go to school, socialize......you name it, and there is no doubt our world has been turned upside down by the pandemic crisis. From a different era, Lin-Manuel Miranda captured the story of Alexander Hamilton's world turned upside down as he worked his relationships and navigated his way to a position of influence. In Hamilton's day, the key to make deals and influence a process was to be in the room where it happens.

Today, supporters of land improvement and conservation must be educated on the issues important to the industry and build relationships at the local, state and federal government levels. But it's no longer going to Washington DC or Springfield to get in the room where it happens; but being on the zoom where decisions are discussed that may impact your business. Now more than ever in our history, effectively sharing your views and experience with elected and government officials will help grow the economy, improve the environment and strengthen the land improvement industry.

To make 2020 even more tumultuous, we have a presidential election and an expected closely contested fight for majority control of Congress. Control over the Senate with its current majority split of 53-45-2 is very much in play as both parties pour millions of dollars into hotly contested seats. Business leaders need to engage with candidates to get their views on key issues. No one knows the issues better than you, the voter, and your affiliated groups!

Having worked in state and federal government advocacy for over 40 years, I have seen firsthand the importance of constit-

uents educating elected officials on important issues in the district or state. Despite all the quarantine and social distancing requirements, becoming an advocate is actually easier nowadays with technology and a recognition by elected officials that they need new communication channels to constituents.

Just like in your business, advocacy is about building relationships long before you go in for the sale or the ask. Here are some simple steps to begin becoming an advocate for your business and your industry.

Be informed. No one knows your business better than you do. Identify the issues that are important to your business and it's a sure bet that government has or can influence that issue in some way. IL LICA and National LICA updates and newsletters are important sources on what is currently pending before Congress or the state legislature.

Start to build a relationship with your local elected officials. Communicating your concerns through an email or a letter is the simple and most direct way to be heard. Every elected official handle constituent correspondence in different ways. Some have a turnover time for a response to be drafted. Some elected officials read every incoming and outgoing correspondence. Even if your issue is not currently being debated, it is important to educate your elected officials on why these issues are important to your business. Ask to meet face to face via a Zoom meeting and prepare specific points you want to make. Request to get on their newsletter distribution list to keep apprised of issues.

React to their positions on pending issues. Whatever form of communication you choose, always ask for their position or a follow up from the elected official or the staff person. Nothing brings more fear to a staff person who fails to respond to a constituent's request in a timely fashion. Be respectful but if you disagree, let them know you do and why. It is important to educate both sides of the political aisle.

Organize others in your company and industry. You are one vote. Expand that to include your family and/or management team in becoming an advocate. Many small and large companies assign one elected official to an employee to start building a relationship as a business constituent. Serve on an IL LICA committee. There is definitely strength in numbers to build support for your issue.

The world has turned upside down but becoming an active industry advocate can help work through our challenges and create new opportunities. As I write this, I realize there are 82 days to the election, 103 days until Thanksgiving, 132 days until Christmas and 139 days until 2020 ends. Together, we can make a difference and be stronger for it!

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ILICA Ladies Page



9 Ways to Maintain Your Workout Momentum Through Fall

Swimsuit season is over, but don't let packing on the layers give you an excuse to pack up your workout gear. Fall is a time for turning inward, reflecting and getting cozy with a steaming mug of tea, a soft blanket and a book. But every Yin needs its Yang, and slow comfort should be balanced out with dynamic activity.

So while you're drawn to embrace the mindfulness that the season inspires, consider these exciting ways to lean into the adventure and energy that autumn has to offer to keep you active all season long.

1. Venture Into a National Park

"With some of the best terrain in the country, it's no surprise that many of our adventures are based in America's National Parks," says Viktor Marohnic, founder of 57Hours, a free app that connects adventurers with local guides. In fall, parks are less crowded, but the weather conditions are often better than in summer.

"Whether you're looking to take a beginner rock climbing course in Acadia National Park, a mountain bike tour in Moab, Utah, or guided hiking in the Grand Canyon, a local adventurer can show you the best spots and provide you with everything you need to tackle the activity to the fullest."

Read more:

15 Beautiful U.S. National Parks You Must See (and Hike!), https://goneoutdoors.com/15-beautiful-us-national-parks-you-must-see-and-hike-9409510.html

2. Get Creative With Outdoor Workouts

Spending time in nature can help reduce stress, according to a 2010 study from the International Journal of Environmental

Research and Public Health. Even 20 minutes of outdoor exercise can make a big difference, and you can easily fit it in during lunchtime, on your walk home from work, or after dinner before sunset.

Here are some exercises Bonnie Micheli and Tracy Romer, cofounders and trainers at Shred415, recommend.

- Lunges in the grass: Grass is like a cushion, soft and gentle on your muscles, making it perfect for a warm-up lunge routine. Complete 10 reps of forward, sideways and backward lunges.
- Hill or stair sprints: Challenge yourself to five reps of hill or stair climbs, sprinting the incline and walking the decline.
- Squat jumps in the sand: Sand is a softer surface to complete high-impact exercises, like jumping. Try 10 squat jumps.
- Bench triceps dips and wall sits: Stop at a neighborhood or park bench and do some triceps dips, then hold a one-minute wall sit against the back of the bench.
- Park pull-ups and V-ups: Use the monkey bars or standalone bars at a playground to do pull-ups, and the nearby grass for V-ups.
- Trail running circuit: On a paved running trail, alternate two minutes running, one minute walking for 20 minutes, for a full-body workout.

Read more:

How to Find the Best Outdoor Workout for Every Fitness Style, https://www.livestrong.com/article/13719758-best-outdoor-workouts/

3. Layer Up Against the Elements

Having the proper cold weather clothing and gear — extra layers, wind/waterproof shells, Smartwool socks, etc. — makes a huge difference in your comfort, which means you're more likely to stick to your exercise goals year-round.

While you don't need to drop a fortune on a shopping spree, certified trainer and MINDBODY wellness manager Kate Ligler recommends investing in one or two new pieces like a fuzzy fleece for warmth and comfort or reflective outerwear to help you stay safe as daylight hours wane.

4. Change Up Your Routine With "The Pumpkin Workout"

Pumpkin has been added to everything fall-related — why not add it to your fall workout? OK, maybe not really. But you can swap in a medicine ball or kettlebell in its place.

ILICA Ladies Page (cont.)

Elise Caira, trainer and owner of Sweat Fixx in Boston, Massachusetts, put together this creative lower-body workout. Set a 20-minute timer and get through as many rounds as you can, taking breaks and hydrating when you need it.

- Lunge Twist: Hold a medicine ball to your chest as you lunge forward and twist to one side. As you twist back to center, rise up and press the weight to the sky. Complete 10 reps, then switch sides.
- Step-Ups: Hold your medicine ball to your chest and step up onto a bench or chair one leg at a time. Complete 10 reps on one leg before switching.
- **Squat Thrust:** Start with your feet hip-width apart, medicine ball at your chest. Lower down into your squat, then straighten, pressing the ball overhead. Do 10 reps.
- Mountain Climbers: Start in a high plank, with your hands on a medicine ball. Keeping your hips down, drive one knee in toward your chest, then quickly switch legs. Do 20 reps total (10 on each leg).

5. Hit the Trails

Whether you're going for a hike or running the trails, a softer surface can reduce the impact on your joints and the uneven terrain can increase cognitive motor function and overall coordination, says Timothy Lyman, an American Council on Exercise-certified personal trainer and director of training programs at Fleet Feet in Pittsburgh.

While you're at it, Lyman suggests unplugging your ear buds and tuning into Mother Nature instead. "Running on a trail and listening to the sounds of nature is much more conducive to overall mental health than drowning out the sounds of sirens and car horns with loud music blasting through headphones."

Read more:

The Top 10 Spectacular Fall Foliage Hikes, https://www.livestrong.com/slideshow/1012419-10-spectacular-fall-foliage-hikes/

6. Connect Mind and Body

"In autumn, we all carry with us from childhood the 'back-to-school' rhythm of readiness for learning and a spirit of preparing for winter," says Sean Dennison, executive director of the Taoist Tai Chi Society of the USA.

This makes fall a perfect time to improve your mind-body connection with a restorative workout like Tai Chi or yoga. Not only can they help build strength and flexibility, but they can also help improve balance and relieve stress as a "moving meditation," working to focus your mind for clearer thinking.

7. Try a New Class

"If you have never tried a Pilates, barre or yoga class, find a local one and give it a try," says Melissa Morris, a nutrition and applied kinesiology professor at the University of Tampa.

ClassPass, an app that lets you try classes at different locations, is a commitment-free way to test out what might just become your new favorite workout. Or try a streaming workout service at home for even more options to try something new every day.

8. Take Your Workout Indoors

"While there's nothing like running outdoors, fall can be a great time to embrace treadmill training. It's a perfect 'no-excuse' machine," says Leanne Pedante, Road Runners Club of America-certified run coach and head of training programs for STRIDE.

Or try indoor rowing, says Caley Crawford, certified personal trainer and director of education for Row House, which has taken its place beside indoor cycling and treadmill classes. If you have an indoor rowing machine at home or your gym, try this workout from Crawford:

- Warm up for three to five minutes.
- Start with 1250 meters at 85-percent effort.
- Take a break with strength-building floor work.
- Repeat for 5 rounds total, decreasing distance by 250 meters while increasing your intensity for each round.
- Cool down with a three-minute row at 40-percent effort, followed by two to three minutes of stretching.

Read more:

Do Your Resolutions Need a Fall Reset?, https://www.livestrong.com/article/13721470-reset-resolutions-for-fall/

9. Work Out With a Buddy

"Motivating yourself to work out can be hard when the seasons are changing, and the weather is unpredictable," says Caleb Backe, certified personal trainer and health expert for Maple Holistics. But with a workout buddy, you hold each other accountable rain or shine.

Start a lunchtime walking club at work or hold walk-and-talk meetings for a change of scenery. Check local coffee shops and community center boards for workout groups you can join. If you can't find one, start your own via Meetup, NextDoor or another local social media app.

Source: Reprinted with permission from LIVESTRONG.COM; Author Cara Stevens; https://www.livestrong.com/article/98340-10-tips-fall-fitness/



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October 3rd

Annual Picnic



Kennedy Farm Drainage 30272 Mackinaw River Rd. Colfax, IL 61728



Please join Illinois LICA for our Annual Picnic at Kennedy Farm Drainage in Colfax, IL. The day will begin with a boxed lunch followed by a guided wetland site tour (utvs & atvs welcome). Ladies' activities, in lieu of the tour, include shopping and crafting. After the tour, members and their families are invited to enjoy fishing, a bags tournament, and more! Camping space available by calling 309-275-6149. Event will be held in adherence to CDC recommended guidelines for COVID-19 (i.e. social distancing, PPE provided for use, etc.).

Schedule:

12:00 pm - 1:00 pm:

1:00 pm - 2:30 pm:

2:30 pm - ?:

Lunch

Guided Wetland Tour

Fishing, Bags Tourney , Etc.









Please RSVP by September 18th

Yes, I/we will attend lunch # (\$15 pp/\$4 Yes, I/we will attend the wetland site tour #	
Yes, I/we will attend the ladies activity #_	
Names of all attending:	

Return to:

Illinois LICA
112 Exchange St., Ste. 2
Galva, IL 61434



Source: Salah Issa,
Department of Agricultural and Biological Engineering, University of
Illinois at Urbana-Champaign, Urbana, IL 61801

DEVELOPMENTS IN AGRICULTURAL SAFETY IN THE DEPARTMENT OF AGRICULTURAL AND BIOLOGICAL ENGINEERING

Over the last year, the Department of Agricultural and Biological Engineering has expanded their focus area in Agricultural Safety and Health field by hiring three new faculty members with diverse interests. With the addition of Drs. Issa, Rudolphi and Tessum, the capacity to address a variety of important agricultural safety and health issues has dramatically expanded. The current primary focus areas include:

- 1. Illinois AgrAbility Unlimited
- 2. Agricultural Mental Health
- 3. Grain Handling Safety
- 4. Agricultural Air Pollution
- 5. Agricultural Youth Safety
- 6. Managing Agricultural Safety and Health Risks

I would like to take this issue to introduce you to the new team and elaborate a bit on their research and extension interests.



Dr. Salah Issa

Dr. Salah Issa is an Assistant Professor in the Department of Agricultural and Biological Engineering (ABE) at the University of Illinois at Urbana-Champaign. Dr. Issa's research is focused on injury prevention through predictive algorithms, evaluating new technologies to reduce or remove hazards. Rec-

ognizing that agriculture ranks among the deadliest occupations with injury rates remaining fairly stable since 1990's, he is exploring new strategies in training, and prevention. He has done extensive research in grain engulfment including studying the pressure that grain places on the human body during entrapment and the force required to extricate a victim. He has a B.S. in Biochemical Engineering, a M.S.E. in Agricultural Engineering with a focus on Crop Modelling, and a Ph.D. in Agri-

cultural Engineering with a focus on Agricultural Safety in Grain Handling Facilities. His extension program focuses on agricultural injury trends in Illinois and promoting a culture of safety among Illinois farmers and workers.

Dr. Issa will be leading the Grain Handling & Storage Injury Prevention program at University of Illinois currently run in coordination with the Grain Handling Safety Council. Within the grain industry his research and extension interests include:

- Developing preventative strategies and technologies that allow agricultural producers and grain workers to remove grain blockages without entering grain bins.
- 2. Investigating the relationship between seasonal variations (for example: dry vs wet year) on number of grain entrapments documented
- 3. Promote grain safety awareness through extension programs, grain conferences, fairs, etc.
- Host training programs to train beginning workers, grain producers, grain workers and first responders on the nature of how grain flow and how to stay safe.
- 5. Host train the trainer programs to increase training capacity and access.

Salah Issa can be reached at <u>salah01@illinois.edu</u> or (217) 244-2189



Dr. Josie Rudolphi

Dr. Josie Rudolphi is an Assistant Professor in the Department of Agricultural and Biological Engineering (ABE) at the University of Illinois at Urbana-Champaign. Rudolphi has worked to develop a research program focused on farmer and rancher mental health and resiliency among

The Extension Connection (cont.)

agricultural communities. She has examined the prevalence of depression and anxiety among sub-populations of agricultural workers and explored opportunities and avenues for intervention. Rudolphi serves as the co-director of Illinois AgrAbility and the NIOSH Agricultural Safety and Health Traineeship program at the University of Illinois Urbana-Champaign. Additionally, Rudolphi serves as an Extension Specialist and works to communicate research findings and develop appropriate mental health programing for agricultural producers and stakeholders in Illinois. Previously, Rudolphi worked as an Associate Research Scientist at the National Farm Medicine Center in Marshfield, WI, and as a high school agricultural educator and FFA advisor at Davis County High School in Bloomfield, IA. She grew up on a corn and soybean farm in eastern Iowa. She obtained a MS in Agricultural Education from Iowa State University and a PhD in Occupational and Environmental Health in Agricultural Safety & Health from University of Iowa.

Current research and extension interests in field of Agricultural mental health include:

- Quantify the burden of mental health disorders among agricultural producers and identify risk and protective factors for mental health disorders.
- 2. Develop and test interventions to improve and maintain mental health among agricultural populations.
- 3. Identify the impact of agricultural stressors on farm families and agricultural communities.
- 4. Promote mental health and awareness through community outreach.
- Educate agricultural producers and communities on risk factors for poor mental health and strategies to improve mental health.
- 6. Host Mental Health First Aid courses, or similar, to train non-mental health professionals to intervene during mental health crises.

Josie Rudolphi can be reached at josier@illinois.edu or (217) 300-8833



Dr. Mei Tessum

Dr. Mei Tessum is a Research Assistant Professor in the Department of Agricultural and Biological Engineering (ABE) at the University of Illinois at Urbana-Champaign. Her research interests are aerosol sampling and control technology, ambient air quality monitoring strategy, spatial tem-

poral air pollution exposure modeling, and health effects of air pollution. Dr. Tessum has served as staff epidemiologist in China CDC and investigated air pollution exposure and population health outcomes. She has also received a NIH fellowship to research air pollutant sampling campaign design to maximize accuracy in capturing highly variable spatial distributions of urban air pollution and statistical methods for quantifying population-level air pollution exposures. Dr. Tessum has a medical degree, a M.S. in Exposure Science, and a Ph.D. in Industrial Hygiene. Her extension program focuses on agricultural air pollution in Illinois and promoting air pollution related community health among Illinois farmers and workers.

Current research and extension interests in field of Agricultural Air Pollution and Health include:

- 1. Improve the design of air pollution monitoring campaigns for accurate and cost-effective air pollution data.
- 2. Develop individual level air pollution predictive modeling targeting agricultural-related air pollution.
- 3. Investigate the links between atmospheric air pollutant exposure and health impacts.
- 4. Promote air pollution and health through community outreach and education meetings.
- 5. Host communication programs to help Illinois farmers and their families to understand the local air quality situation and potential hazardous agricultural emissions.
- Host training programs to help Illinois farmers and workers to identify air pollution related problems and to provide recommendations and additional resources regarding the problems.

Mei Tessum can be reached at mtessum@illinois.edu or (217) 244-7264





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TILE DRAINAGE DESIGN & WATER MANAGEMENT WORKSHOP RECAP



By Dr. Richard Cooke

Department of Agricultural and Biological Engineering, University of Illinois at Urbana-Champaign, Urbana, IL

Current circumstances forced us to move the Drainage Design and Water Management Workshop online. In the absence of hands-on activities,

we elected to emphasize interactive activities. Presentations were uploaded prior to the workshop, and the main emphasis of the workshop was on working examples together. Participants were provided with step by step instructions as well as data files for working the examples. Taking a page from professional sports, each session included one to three practicing drainage contractors providing "color commentary" while the presenter went through the examples. There was also an independent person to monitor the chat room and pass on comments. The workshop was run with two concurrent sessions covering both introductory and advances drainage design topics. Topics such as Drainage Water Quality, Drainage Law, and Practical Installation Procedures, were covered as a single group.

There was a total of 130 registrants, mainly from the US, but also from South Africa, India, Germany, and Nigeria. There were a few Zoom hiccups, particularly with the setting up of concurrent sessions, but with the able assistance of Haley Keitel from Purdue University, we were able to quickly move beyond them. The sessions proceeded as planned. A quick perusal of the evaluation surveys showed a positive shift in understanding of the topics presented.

Videos of the sessions will be uploaded to the workshop website (wq.illinois.edu/ws2020/). This site will be folded into the Illinois Drainage Guide, with continuing access to the presentations, session videos and worked examples.

This workshop would not have been possible without the contributions of ILICA. Thank you. I would like to particularly thank Ryan Arch who stepped in at last minute to monitor the chat rooms, and Jon Seevers, Joe Streitmatter and Eric Leyden who provided running commentary and kept the chat room both practical and exciting. Working with ILICA is one of the high points of my career, and I learn new things every time we interact.







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CLUES

PHOTO YEAR: 1976
AGE AT THE TIME OF PHOTO: 15



CALENDAR OF EVENTS

Illinois

Board of Directors Meeting September 12, 2020

Board & committee meetings held in-person & virtually In-person: Crowne Plaza Springfield 3000 S. Dirksen Parkway, Springfield, IL 62703

Virtual Zoom meeting (registration required):

https://us02web.zoom.us/meeting/register/tZwrd-2prz8sE9x-LDry_UFYlov-m-2cIEco

Committee meetings: 9 am - 1 pm Board Meeting: 2 pm

Summer Picnic October 3, 2020

Kennedy Farm Drainage 30272 Mackinaw River Rd. Colfax, IL 61728

12:00 pm - 3:30 pm



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SAFETY FEATURE: PREVENTING TRENCH COLLAPSE

It's a simple matter of physics—trench walls want to collapse. When they do, it happens quickly and the results can be fatal. It doesn't take much dirt to trap and crush a worker, which is why it is important that you take the proper precautions during excavations that require a trench deeper than 5 feet.

Keep the Surface Clean

Trench collapse occurs when the trench walls can no longer contain the large amount of pressure put on them by the surrounding soil. While this can be a problem at any depth, it is made worse when excavated materials are piled at the edge of the trench. To reduce some of the pressure put on trench walls:

- Pile all excavated materials at least 2 feet back from the edge of the trench. If there is not enough room to allow at least 2 feet, remove excavated materials from the immediate location.
- Do not work around the edge of the trench when others are below.
- Keep equipment away from the trench edge. Not only can
 it cause cave-ins but there is also a chance that it could fall
 on those working below.

Slope for Stability

Another way to reduce the pressure put on trench walls is to use a sloping or benching system.

- Sloped Walls A 34-degree slope should be used when digging to prevent a section near the top from giving out and burying the bottom of the trench.
- Benching When there is enough space available, benching allows a trench to be dug in a series of steps that slowly descend to the deepest point.

Reinforce Trench Walls

Once a trench has been dug, the walls should be braced in a way that will protect those working in the area if a cave-in does occur.

- Construct a support system made with posts, beams, shores or planking and hydraulic jacks.
- Never excavate more than 2 feet past the bottom of the support system.
- Make sure there is always a safe exit route within 25 feet of where you are working in the trench.

Trench Boxes

A trench box can be used as a convenient alternative to building a support system directly into a trench. However, for it to provide the proper protection it must be used properly.

- Always place the trench box before entering the trench.
- Enter directly into the box.
- Never move the box while workers are in the trench.
- Never perform work in the trench outside of the box.



Discussion Date:						
Employee Participants						

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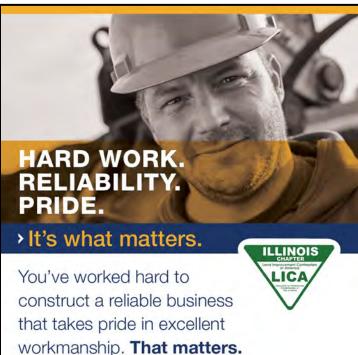
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